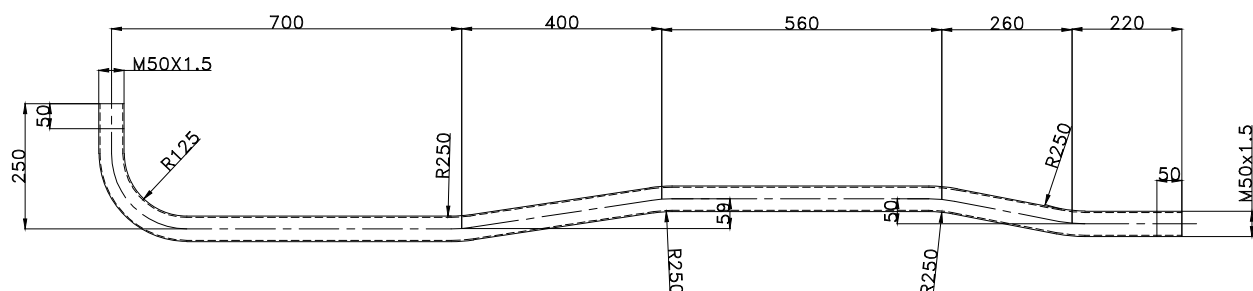


GRADE No.

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NOTE:

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2. CONDUIT PIPE TO BE ANODISED TO Gr.AC15 OF IS:1868
3. WRINKLES AT BEND REGIONS ARE NOT PERMITTED
4. PIPE THREADS SHALL MATCH TO THE RESPECTIVE END BUSHING/COUPLER/LOCK NUT THREADS

[illegible]

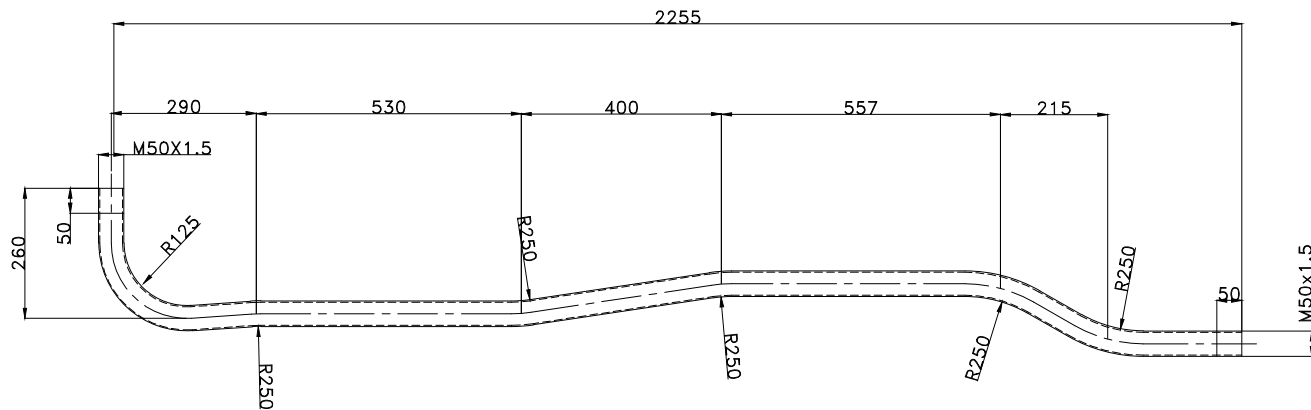
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



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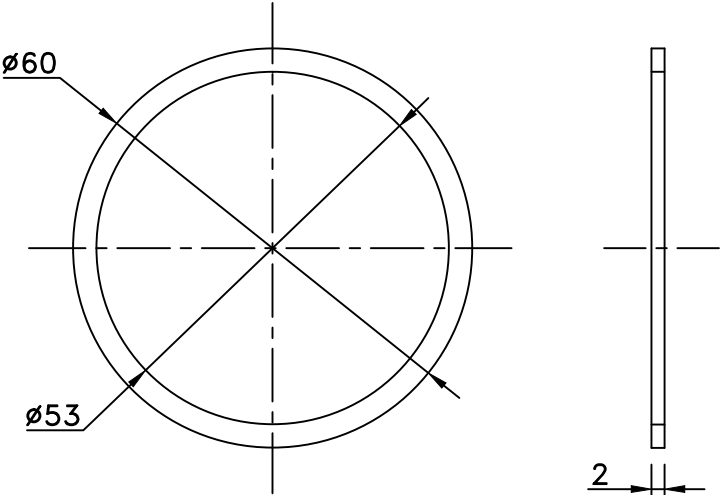
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.		STATUS:
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

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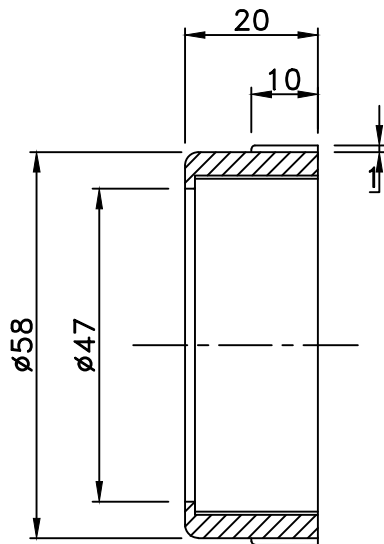
NOTE: REMOVE SHARP EDGES AND BURRS

N6	0.8	SYMBOL							60x60x2 THK AL.SHEET	Gr.52000 condition'O' to IS:737-2008		
N7	1.6		SL.No.	QTY	PART / STOCK No.			DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)	
N8	3.2									MATERIAL		
N9	6.3							PRODUCT	MUMBAI METRO CARS L2&L7			
N10	12.5							REF DRG				
N11	25							MATERIAL				
N12	50							HEAT TREAT.	APPD	VS	14.11.19	
GRADE No.	VALUE							SURFACE TREAT.	REVD			
								TITLE	CHKD	SNH	14.11.19	
								PLAIN WASHER-51C	DRWN	VISHNU	14.11.19	
									SCALE		SHEET	Wt.(Kg)
										OF	0	
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	DRG No.	ALT
											525-56177	

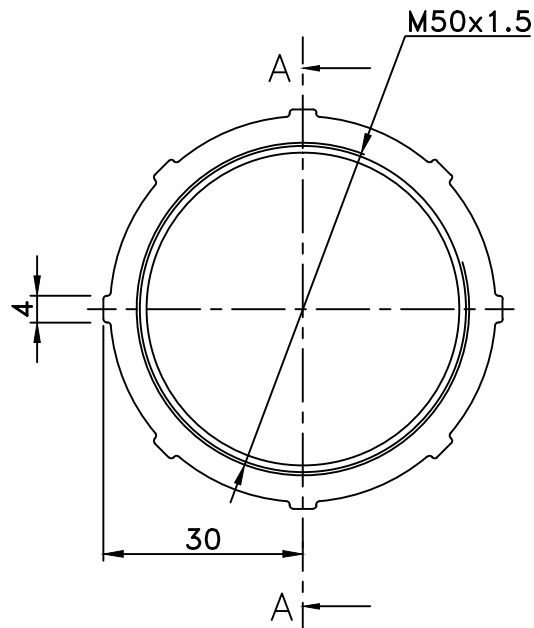
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UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)						QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96									



SECTION-AA



UNCONTROLLED

NOTE: REMOVE SHARP EDGES AND BURRS

MATERIAL:-Zinc die casting to alloy Zn Al4 cu1 IS:742-1981

N6	0.8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
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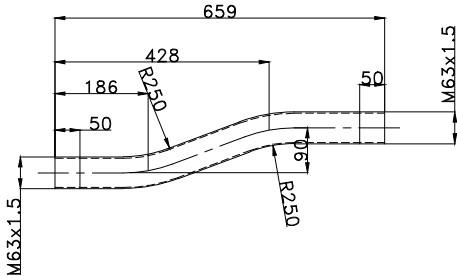
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
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UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
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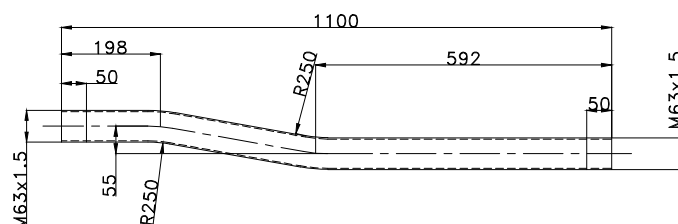
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N6	0.8									Ø63x673x2.5w/t			A6063-T5			
N7	1.6									SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
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N12	50									HEAT TREAT.	APPD	VS			14.11.19	
										SURFACE TREAT.	REVD					
										TITLE	CHKD	SNH			14.11.19	
										CONDUIT PIPE-1 63C-DMC	DRWN	VISHNU			14.11.19	
											SCALE		SHEET	Wt.(Kg)		
												OF	0			
GRADE No.	VALUE	SYMBOL									DRG No.				ALT	
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>				525-56179	

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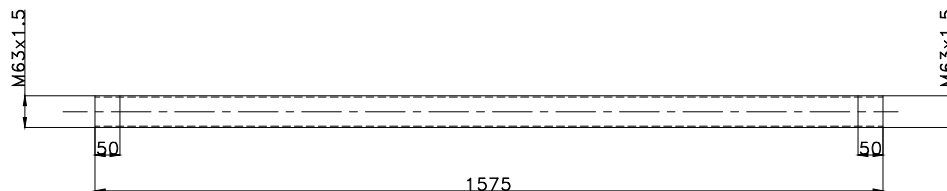
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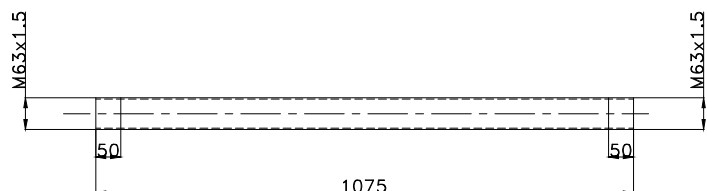
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UNCONTROLLED



NOTE:

1. WELD JOINTS ARE NOT PERMITTED.
2. CONDUIT PIPE TO BE ANODISED TO Gr.AC15 OF IS:1868
3. WRINKLES AT BEND REGIONS ARE NOT PERMITTED
4. PIPE THREADS SHALL MATCH TO THE RESPECTIVE END BUSHING/COUPLER/LOCK NUT THREADS

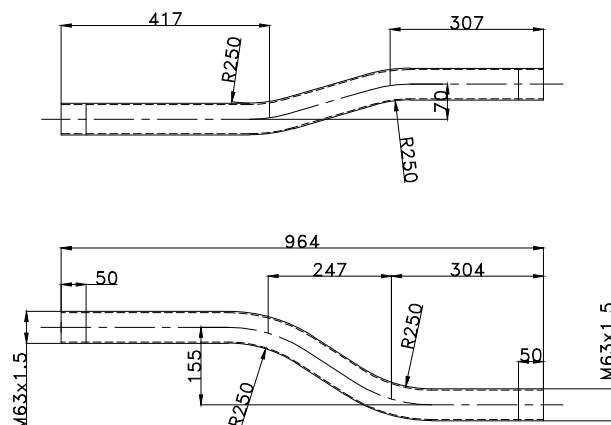
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



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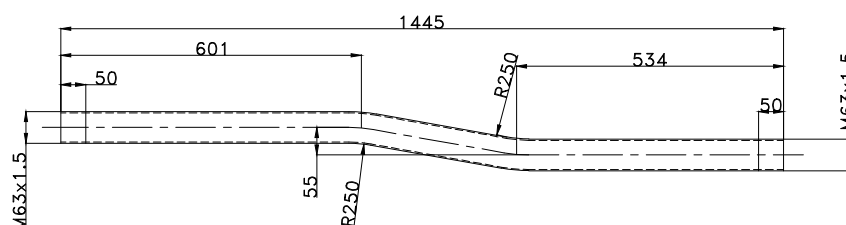
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
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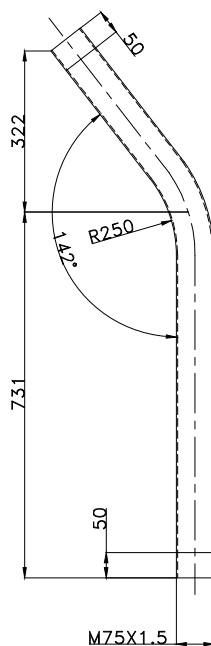
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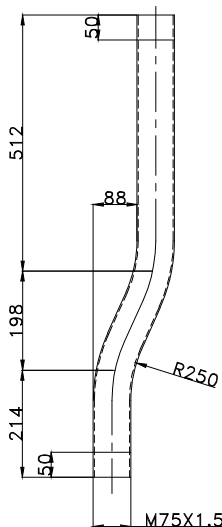
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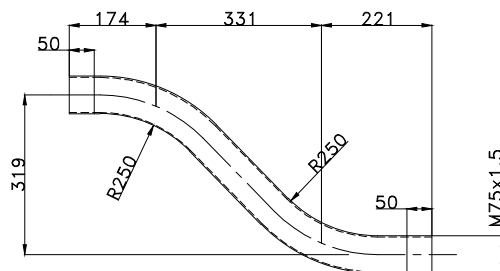
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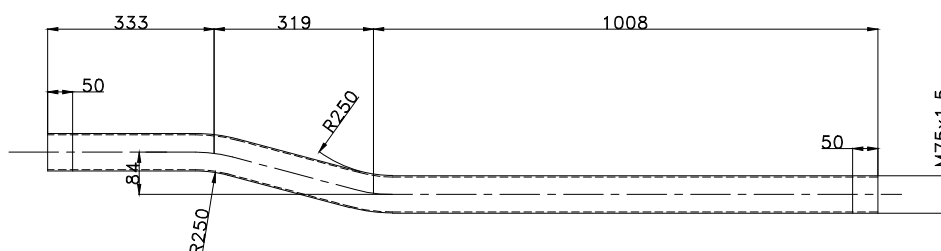
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GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

Technical drawing of a pipe bend. The drawing shows a pipe with a horizontal section on the left, a 90-degree bend, and a horizontal section on the right. The dimensions are as follows:

- Horizontal section on the left: length 480, radius R250.
- Bend section: length 471, radius R250.
- Horizontal section on the right: length 823, radius R250.
- Vertical dimension: 311.
- Horizontal dimension: 50.
- End section: length 50, diameter M75x1.5.



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A4

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UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

Technical drawing of a curved wall section. The drawing shows a profile of a wall with a curved top and bottom. The total height is 344. The top edge has a horizontal offset of 50 from the left. The wall is divided into three horizontal segments with widths 202, 377, and 326. The bottom edge has a horizontal offset of 50 from the right. The wall is labeled with a radius of R250. The wall is labeled with a thickness of M75x1.5.

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A4

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FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

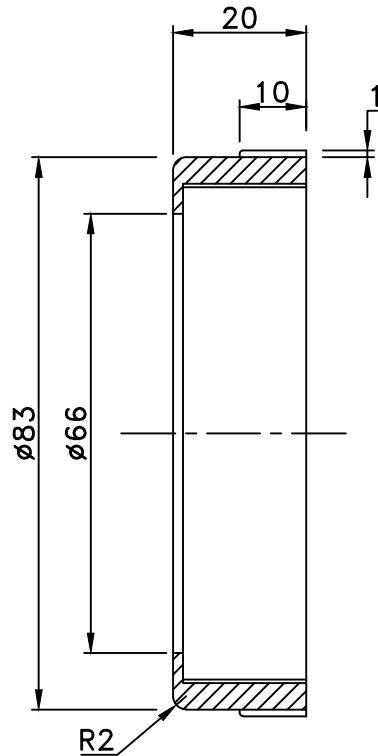
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF. RD 230 MEDIUM

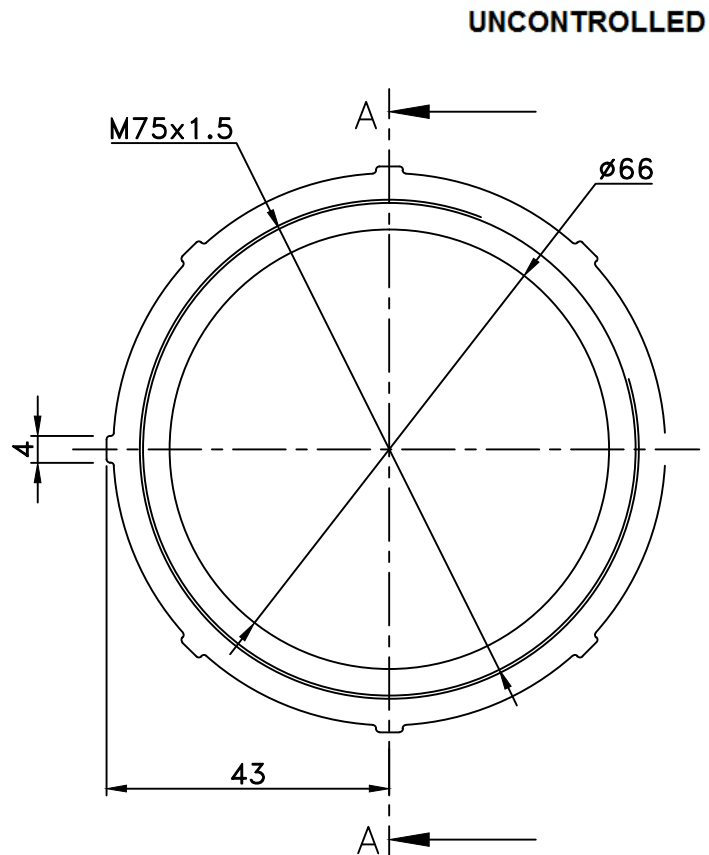
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



SECTION-AA



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NOTE: REMOVE SHARP EDGES AND BURRS

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL	SURFACE ROUGHNESS																																																																																																										
<table><tr><td>SL.No.</td><td>QTY</td><td>PART / STOCK No.</td><td>DESCRIPTION</td><td>SIZE</td><td>AISI 304</td><td>COMPANY STD./I.S</td><td>Wt. (Kg)</td></tr><tr><td colspan="5"></td><td colspan="3">MATERIAL</td></tr><tr><td colspan="7">PRODUCT</td><td>MUMBAI METRO CARS L2&L7</td></tr><tr><td colspan="7">REF DRG</td><td></td></tr><tr><td colspan="7">MATERIAL</td><td></td></tr><tr><td colspan="5">HEAT TREAT.</td><td>APPD</td><td>VS</td><td>14.11.19</td></tr><tr><td colspan="5">SURFACE TREAT.</td><td>REVD</td><td></td><td></td></tr><tr><td colspan="5">TITLE</td><td>CHKD</td><td>SNH</td><td>14.11.19</td></tr><tr><td colspan="5"></td><td>DRWN</td><td>VISHNU</td><td>14.11.19</td></tr><tr><td colspan="5"></td><td>SCALE</td><td></td><td>SHEET</td><td>Wt.(Kg)</td></tr><tr><td colspan="5"></td><td></td><td></td><td>OF</td><td>0</td></tr><tr><td colspan="7">DRG No.</td><td>ALT</td></tr><tr><td colspan="7">525-56191</td><td></td></tr></table>																												SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	AISI 304	COMPANY STD./I.S	Wt. (Kg)						MATERIAL			PRODUCT							MUMBAI METRO CARS L2&L7	REF DRG								MATERIAL								HEAT TREAT.					APPD	VS	14.11.19	SURFACE TREAT.					REVD			TITLE					CHKD	SNH	14.11.19						DRWN	VISHNU	14.11.19						SCALE		SHEET	Wt.(Kg)								OF	0	DRG No.							ALT	525-56191							
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	AISI 304	COMPANY STD./I.S	Wt. (Kg)																																																																																																																														
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DRG No.							ALT																																																																																																																														
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ALT.NO.		ECN NO/CHANGES		DATE	BY	CHKD	APPD	BEML LIMITED		525-56191																																																																																																																											

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

UNCONTROLLED

NOTE: REMOVE SHARP EDGES AND BURRS

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	MATERIAL	Wt. (Kg)
				83x96x6 THK SS PLATE	AISI 304	

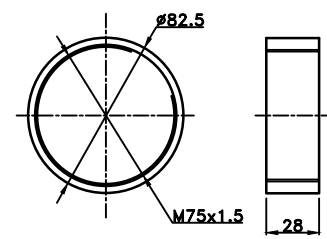
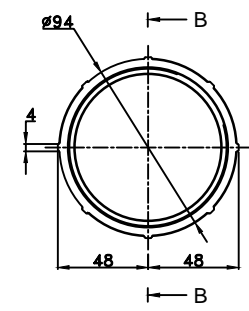
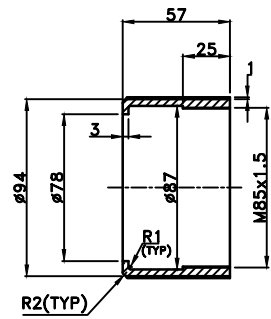
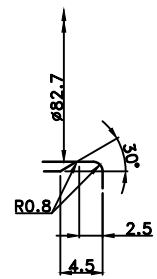
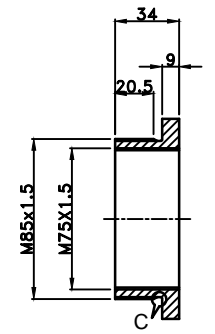
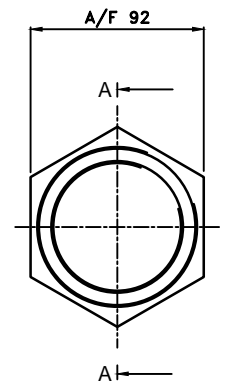
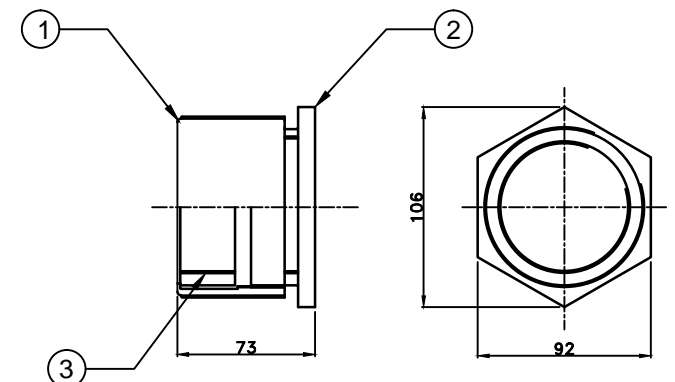
GRADE No.	VALUE	SYMBOL	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
N1	0.025							
N2	0.05							
N3	0.1							
N4	0.2							
N5	0.4							
N6	0.8							
N7	1.6							
N8	3.2							
N9	6.3							
N10	12.5							
N11	25							
N12	50							

PRODUCT	MUMBAI METRO CARS L2&L7		
REF DRG			
MATERIAL			
HEAT TREAT.	APPD	VS	14.11.19
SURFACE TREAT.	REVD		
TITLE	CHKD	SNH	14.11.19
	DRWN	VISHNU	14.11.19
	SCALE	SHEET	Wt.(Kg)
		OF	0
	DRG No.	ALT	
	525-56192		

BEML LIMITED
NEW FRONTIERS. NEW DREAMS

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GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
SURFACE		
ROUGHNESS		



DETAIL-2

SECTION-BB

DETAIL-1

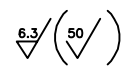
DETAIL-3







NOTE:

1. ITEM TO BE SUPPLIED IN ASSEMBLED CONDITION.
2. BREAK ALL SHARP EDGES
3. ITEM TO BE SUPPLIED WITH BRIGHT FINISH

		2						1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA	
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WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											

UNCONTROLLED



3	1	525-56195-3	RING		AISI 304		
2	1	525-56195-2	NUT		AISI 304		
1	1	525-56195-1	NIPPLE		AISI 304		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I/S	Wt. (Kg)	
					MATERIAL		
			PRODUCT	MUMBAI METRO CARS L2&L7			
			REF DRG				
			MATERIAL				
			HEAT TREAT.	APPD	KCS	14.11.19	
			SURFACE TREAT.	REVD			
			TITLE	CHKD	SNH	14.11.19	
			UNION COUPLING 75C	DRWN	VISHNU	14.11.19	
				SCALE		SHEET	Wt.(Kg)
						OF	0
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	
					 Beml BEML LIMITED	525-56195	
							



525-56195

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

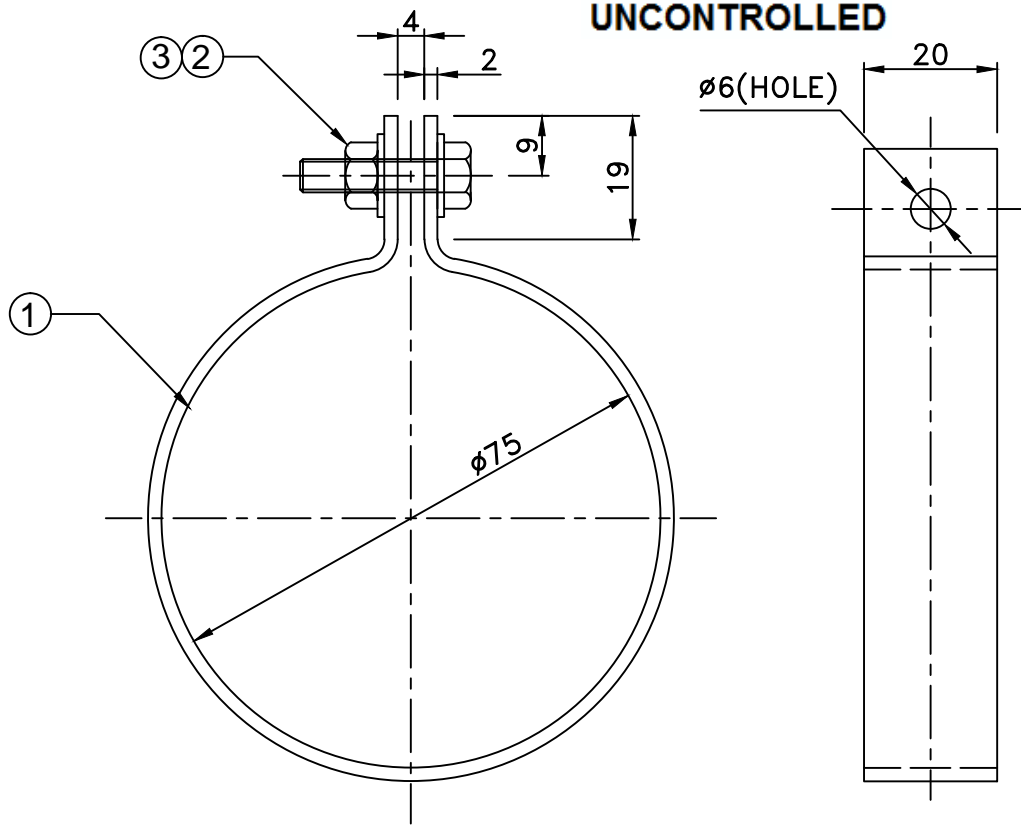
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM





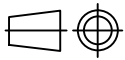


VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



NOTE: REMOVE ALL SHARP EDGES & DEBURR.

3	1	RFN5850547	HEX HD NUT WITH FLANGE M5 TO ISO:4161-83 / MATL-ISO:3506,Gr-A2-70,SS										
2	1	RFB3850520	HEX HEAD FLANGE BOLT FULL THREAD M5x20 TO ISO : 4162-90 / MATL : IS-1367(P-14) Gr-A2-70, SS WITH NYLOK BLUE PATCH PRE APPLIED ADHESIVE										
1	1		CLAMP					278x20x2 thk		AISI 304			
SL.No.	QTY	PART / STOCK No.		DESCRIPTION					SIZE		COMPANY STD./I.S	Wt. (Kg)	
												MATERIAL	
							PRODUCT	MUMBAI METRO CARS L2&L7					
							REF DRG						
							MATERIAL						
							HEAT TREAT.			APPD	VS	14.11.19	
							SURFACE TREAT.			REVD			
							TITLE			CHKD	SNH	14.11.19	
							EARTH CLAMP-75C			DRWN	VISHNU	14.11.19	
								SCALE		SHEET	Wt.(Kg)		
									OF	0			
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 BEM LIMITED		DRG No.			ALT	
									525-56196				



BEML LIMITED

525-56196

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

UNCONTROLLED

NOTE: REMOVE ALL SHARP EDGES & DEBURR.

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
3	2	RFW0921022	Spring Washer-B10 to IS:3063(P-3)-2002/Matl:1367(P-14),SS			
2	2	RFN3861084	Hex.head nut M10 to IS:1364(P-3)-2002/Matl:IS-1367(P-14)Gr-A2-70,SS			
1	1		U-BOLT	Ø10 x258 L	AISI 304	

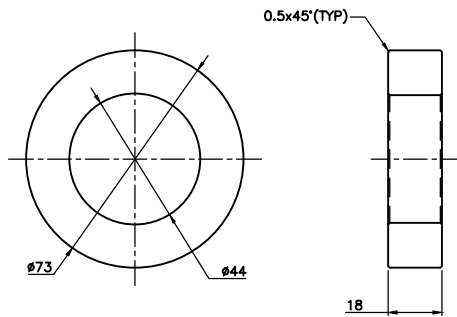
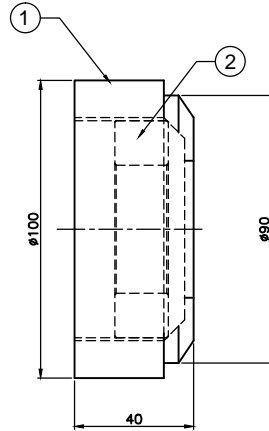
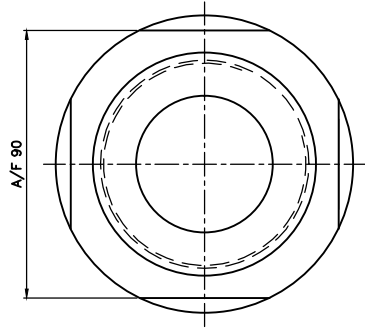
GRADE No.	VALUE	SYMBOL	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
N1	0.025							
N2	0.05							
N3	0.1							
N4	0.2							
N5	0.4							
N6	0.8							
N7	1.6							
N8	3.2							
N9	6.3							
N10	12.5							
N11	25							
N12	50							

PRODUCT	MUMBAI METRO CARS L2&L7		
REF DRG			
MATERIAL			
HEAT TREAT.	APPD	VS	14.11.19
SURFACE TREAT.	REVD		
TITLE	CHKD	SNH	14.11.19
	DRWN	VISHNU	14.11.19
	SCALE	SHEET	Wt.(Kg)
		OF	0
	DRG No.		ALT
	525-56197		

BEML LIMITED
NEW FRONTIERS. NEW DREAMS

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GRADE No.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	
SURFACE ROUGHNESS		

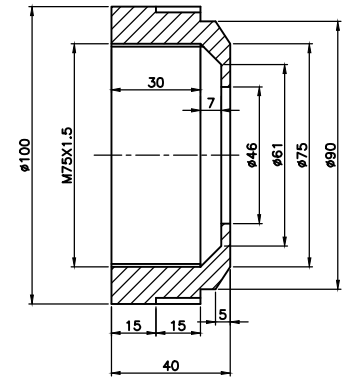
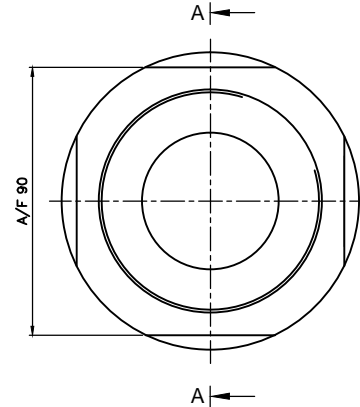


DETAIL-2

NOTE:








- 1.REMOVE ALL SHARP EDGES & DEBURR.
2. ITEM-2 , REQUIREMENTS SHALL BE AS PER EN45545 HL-3 SPECIFICATION

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-I) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SECTION-AA

DETAIL-1

2	1	525-56198-2			SPACER			EPDM				
1	1	525-56198-1			BUSH			A 6061				
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE		COMPANY STD./I/S	Wt. (Kg)	
											MATERIAL	
						PRODUCT	MUMBAI METRO CARS L2&L7					
						REF DRG						
						MATERIAL						
						HEAT TREAT.		APPD	KCS	14.11.19		
						SURFACE TREAT.		REVD				
						TITLE	CABLE BUSHING		CHKD	SNH	14.11.19	
							75C		DRWN	VISHNU	14.11.19	
							SCALE			SHEET	Wt.(Kg)	
									OF	0		
ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	DRG No.			ALT	
								525-56198				



BEML LIMITED

525-56198

A3

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FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
--	---

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
1	2
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91	92
93	94
95	96
97	98
99	100

STATUS:

STATUS:


STATUS:



NOTE: REMOVE ALL SHARP EDGES & DEBURR.

1	1		BRACKET	277x30x3THK SS SHEET	AISI 304	
---	---	--	---------	-------------------------	----------	--

^					PRODUCT	MUMBAI METRO CARS L2&L7
---	--	--	--	--	---------	-------------------------

				MATERIAL				
				HEAT TREAT		APPD	VS	14.11.19

				TITLE	CHKD	SNH	14.11.19
					DRWN	VISHNII	14.11.19

[illegible]

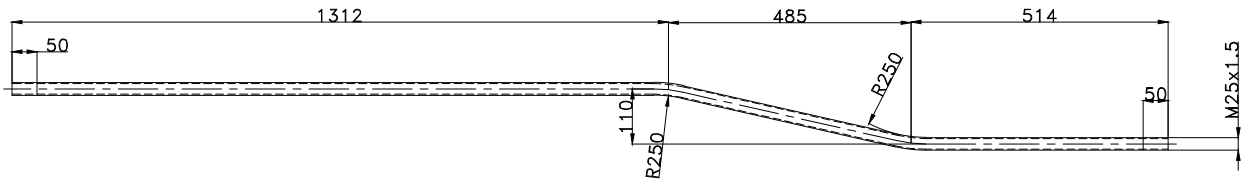
A4

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
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



- NOTE:
- 1. WELD JOINTS ARE NOT PERMITTED.
 - 2. CONDUIT PIPE TO BE ANODISED TO Gr.AC15 OF IS:1868
 - 3. WRINKLES AT BEND REGIONS ARE NOT PERMITTED
 - 4. PIPE THREADS SHALL MATCH TO THE RESPECTIVE END BUSHING/COUPLER/LOCK NUT THREADS

						Ø25x2326x2.5w/t		A6063-T5									
SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE		COMPANY STD./I.S		Wt. (Kg)							
								MATERIAL									
N1	0.025																
N2	0.05																
N3	0.1																
N4	0.2																
N5	0.4																
N6	0.8																
N7	1.6																
N8	3.2																
N9	6.3																
N10	12.5																
N11	25																
N12	50																
GRADE No.	VALUE	SYMBOL															
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD											
							 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>	DRG No.		ALT							
								525-56202									

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

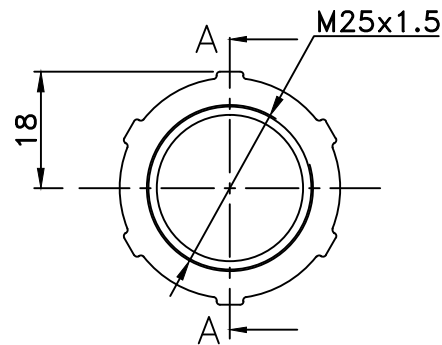
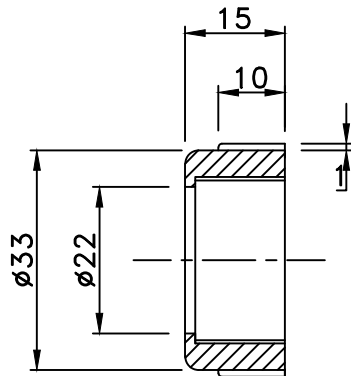
QUALITY OF WELD JOINTS REF. RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

UNCONTROLLED



SECTION-AA

NOTE: REMOVE SHARP EDGES AND BURRS

MATERIAL:-Zinc die casting to alloy Zn Al4 cu1 IS:742-1981

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)		
					MATERIAL			
			PRODUCT	MUMBAI METRO CARS L2&L7				
			REF DRG					
			MATERIAL					
			HEAT TREAT.	APPD	VS	14.11.19		
			SURFACE TREAT.	REVD				
			TITLE	CHKD	SNH	14.11.19		
				DRWN	VISHNU	14.11.19		
				SCALE		SHEET Wt.(Kg)		
						OF 0		
				DRG No.	ALT			
GRADE No.								
VALUE								
SYMBOL								
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD		



BEML LIMITED

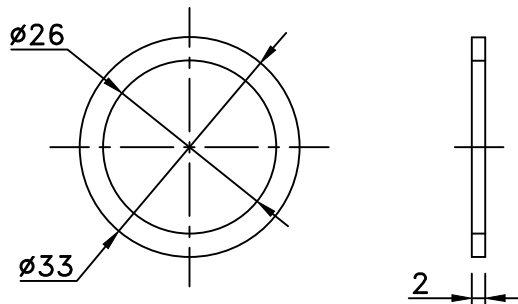
525-56203

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~












FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.		STATUS:
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

UNCONTROLLED



NOTE: REMOVE SHARP EDGES AND BURRS

N6	0.8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
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GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

[illegible]

1	1		U-BOLT	Ø6 x105 L	AISI 304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

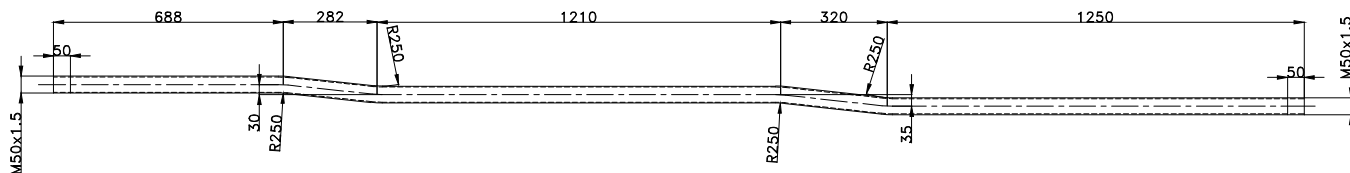
A4

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



NOTE:

1. WELD JOINTS ARE NOT PERMITTED.
2. CONDUIT PIPE TO BE ANODISED TO Gr.AC15 OF IS:1868
3. WRINKLES AT BEND REGIONS ARE NOT PERMITTED
4. PIPE THREADS SHALL MATCH TO THE RESPECTIVE END BUSHING/COUPLER/LOCK NUT THREADS

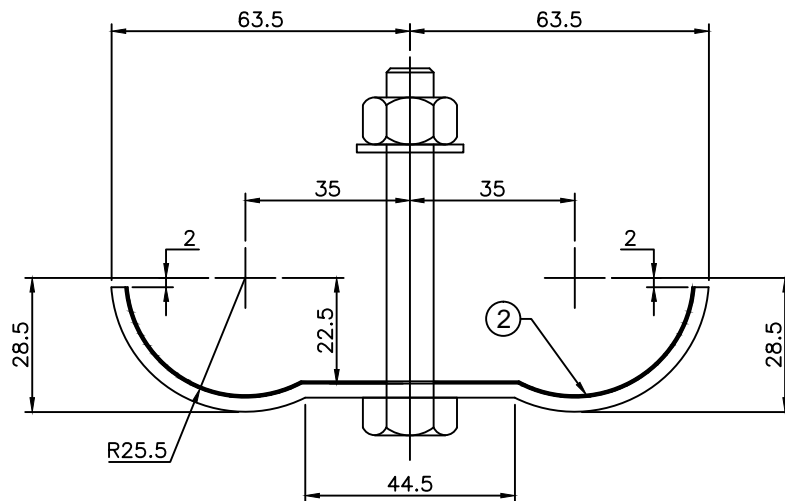
[illegible]

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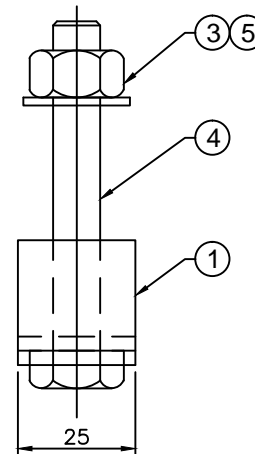
GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
ROUGHNESS		

NOTE:

1. REMOVE ALL SHARP EDGES
2. RUBBER ITEM SHALL CONFIRM TO EN45545 HL-3
3. ITEM-2 SHALL BE BONDED TO ITEM-1 WITH ADHESIVE



		2					1				
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315–1000	1000–2000	2000–4000	ABOVE 4000	RA	
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM				
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											



UNCONTROLLED

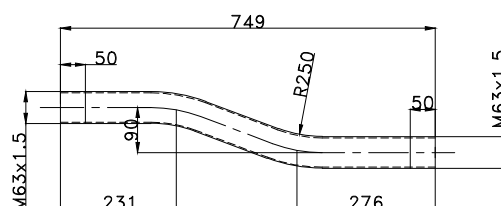
5	1	RFW0921022	SPRING WASHER B10 TO IS:3063-1994/ Matl:IS-1367(P14) Gr.A2-70, STAINLESS STEEL				
4	1	RFB1421070	HEX.HEAD BOLT M10x70 TO IS:1364(Pt-3)-2002/ Matl:IS-1367(P14) Gr.A2-70, STAINLESS STEEL WITH PRE APPLIED ADHESIVE				
3	1	RFN3861084	HEX. NUT M10 TO IS: 1364(Pt-3)-2002/ Matl:IS-1367(P14) Gr.A2-70, STAINLESS STEEL				
2	1	525-56210-1	PACKING	t0.5	EPDM		
1	1	525-56210-2	CLAMP	t3	AISI 304		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)	
					MATERIAL		
△			PRODUCT	MUMBAI METRO CARS L2&L7			
			REF DRG				
△			MATERIAL				
			HEAT TREAT.	APPD	VS		
△			SURFACE TREAT.	REVD			
			TITLE	CHKD	SNH		
			CLAMP ASSY-51C	DRWN	VISHNU	27.11.19	
△				SCALE		SHEET	Wt.(Kg)
						OF	0
			beml BEML LIMITED <small>New Hyderabad, New Delhi</small>	DRG No.		ALT	
ALT.NO.	ECN NO/CHANGES	DATE		BY	CHKD	APPD	
				525-56210			

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




MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



NOTE:

1. WELD JOINTS ARE NOT PERMITTED.
2. CONDUIT PIPE TO BE ANODISED TO Gr.AC15 OF IS:1868
3. WRINKLES AT BEND REGIONS ARE NOT PERMITTED
4. PIPE THREADS SHALL MATCH TO THE RESPECTIVE END BUSHING/COUPLER/LOCK NUT THREADS

						Ø63x763x2.5w/t		A6063-T5			
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE	COMPANY STD./I.S	Wt. (Kg)	
									MATERIAL		
						PRODUCT	MUMBAI METRO CARS L2&L7				
						REF DRG					
						MATERIAL					
						HEAT TREAT.	APPD	VS	14.11.19		
						SURFACE TREAT.	REVD				
						TITLE	CHKD	SNH	14.11.19		
						CONDUIT PIPE-1 63C-MC	DRWN	VISHNU	14.11.19		
							SCALE			SHEET	Wt.(Kg)
									OF	0	
ALT.NO.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	DRG No.		ALT
								BEML LIMITED		525-56211	
					NEW FRONTIERS. NEW DREAMS						












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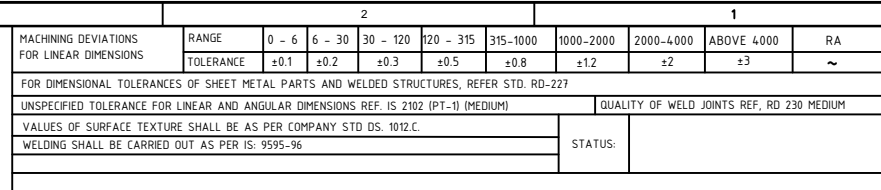
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF. RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

Technical drawing of a beam cross-section. The beam has a total width of 1425 mm and a height of 150 mm. It features two vertical reinforcement bars (M6) positioned 50 mm from each side. The drawing includes a top view and a side view.









1. WELD JOINTS ARE NOT PERMITTED.
2. CONDUIT PIPE TO BE ANODISED TO Gr.AC15 OF IS:1868
3. WRINKLES AT BEND REGIONS ARE NOT PERMITTED
4. PIPE THREADS SHALL MATCH TO THE RESPECTIVE END BUSHING/COUPLER/LOCK NUT THREADS

A4

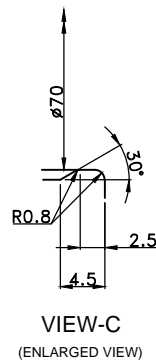
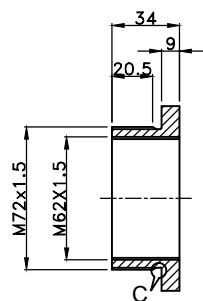
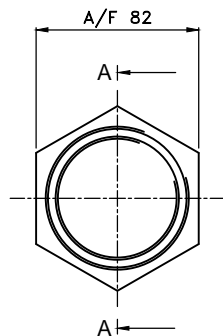
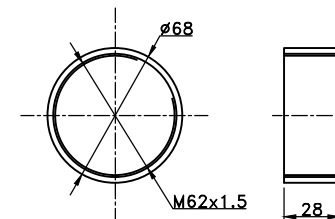
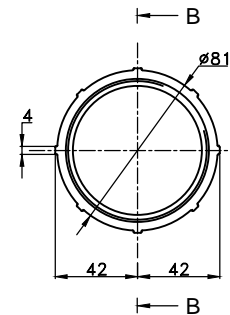
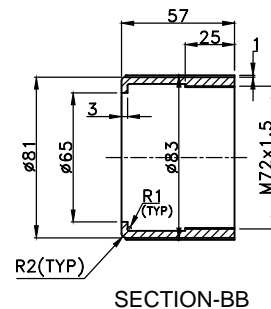
GRADE No.	N12	N11	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50 / 25	25 / 12.5	6.3 / 3.2	3.2 / 1.6	1.6 / 0.8	0.8 / 0.4	0.4 / 0.2	0.2 / 0.1	0.1 / 0.05	0.05 / 0.025	
SYMBOL											



DETAIL-3

8	1	525-56213-8	ANGLE	30x30x3, L=50	AISI 304			
7	1	525-56213-7	PLATE	40x40x3 THK	AISI 304			
6	1	926-49200-013	RAIL BRACKET					
5	1	555-56360	PAD					
4	1	RFB1420620	HEX.HD.BOLT M6x20 TO IS:1364(Pt-3)-2002/ Matl.:--IS-1367(P14)-84 Gr A2-70, STAINLESS STEEL WITH PRE APPLIED ADHESIVE					
3	1	525-56213-3	T-BOLT ASSY					
2	1	RFN5540652	HEX. NUT WITH FLANGE M6 TO ISO 7044-83/ Matl.:--IS-1367(P14)-84 Gr A2-70, STAINLESS STEEL					
1	1	525-56210	CLAMP ASSY					
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)		
					MATERIAL			
			PRODUCT	MUMBAI METRO CARS L2&L7				
			REF DRG					
			MATERIAL					
			HEAT TREAT.	APPD	VS			
			SURFACE TREAT.	REVD				
			TITLE	CHKD	SNH			
			CLAMP ASSY	DRWN	VISHNU	27.11.19		
				SCALE			SHEET	Wt. (Kg)
						OF	0	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	ALT		
								
			 BEML LIMITED	DRG No.				
				525-56213				

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL												

UNCONTROLLED $\frac{6.3}{\nabla} \left(\frac{50}{\sqrt{\quad}} \right)$ 

SECTION-BB

DETAIL-1








DETAIL-3

SECTION-AA

DETAIL-2

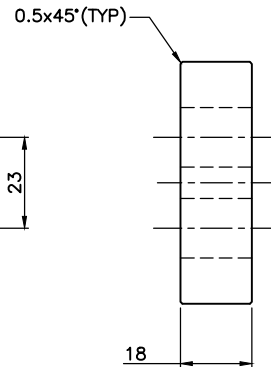
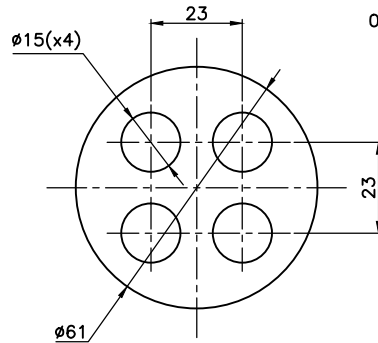
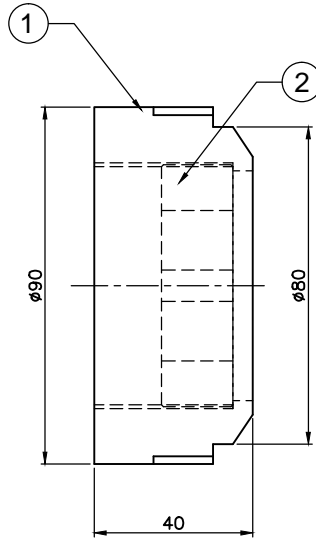
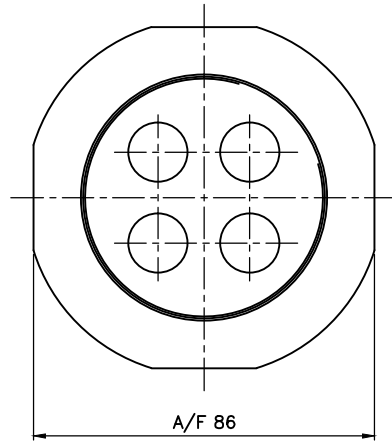
NOTE:

1. ITEM TO BE SUPPLIED IN ASSEMBLED CONDITION.
2. BREAK ALL SHARP EDGES

3	1	525-56217-3	RING		ALDC		
2	1	525-56217-2	NUT		ALDC		
1	1	525-56217-1	NIPPLE		ALDC		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)	
					MATERIAL		
			PRODUCT	MUMBAI METRO CARS L2&L7			
			REF DRG				
			MATERIAL				
			HEAT TREAT.	APPD	KCS	14.11.19	
			SURFACE TREAT.	REVD			
			TITLE	CHKD	SNH	14.11.19	
			UNION COUPLING 63C	DRWN	VISHNU	14.11.19	
				SCALE		SHEET	Wt.(Kg)
						OF	0
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	
			 BEML LIMITED		525-56217		
							

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GRADE No.	VALUE	SYMBOL	NT1	NT2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
			0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SURFACE														
ROUGHNESS														



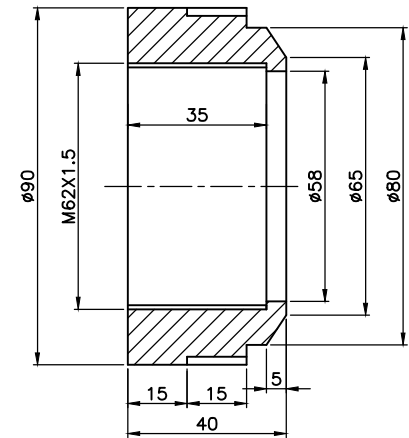
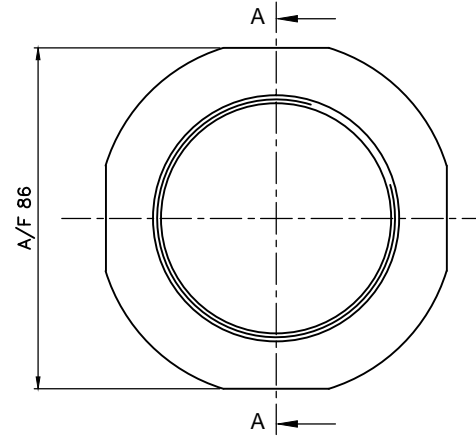
DETAIL-2

NOTE:

- 1.REMOVE ALL SHARP EDGES & DEBURR.
2. ITEM-2 , REQUIREMENTS SHALL BE AS PER EN45545 HL-3 SPECIFICATION









MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-I) (MEDIUM)								QUALITY OF WELD JOINTS REF. RD 230 MEDIUM		
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.								STATUS:		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



SECTION-AA

DETAIL-1

2	1	525-56218-2				SPACER				EPDM					
1	1	525-56218-1				BUSH				A 6061					
SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE		COMPANY STD./I/S	Wt. (Kg)		
												MATERIAL			
						PRODUCT	MUMBAI METRO CARS L2&L7								
						REF DRG									
						MATERIAL									
						HEAT TREAT.					APPD	KCS	14.11.19		
						SURFACE TREAT.					REVD				
						TITLE	END BUSHING				CHKD	SNH	14.11.19		
							63C				DRWN	VISHNU	14.11.19		
											SCALE			SHEET Wt.(Kg)	
												OF	0		
ALT.NO.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	 BEML LIMITED				DRG No.		ALT
													525-56218		

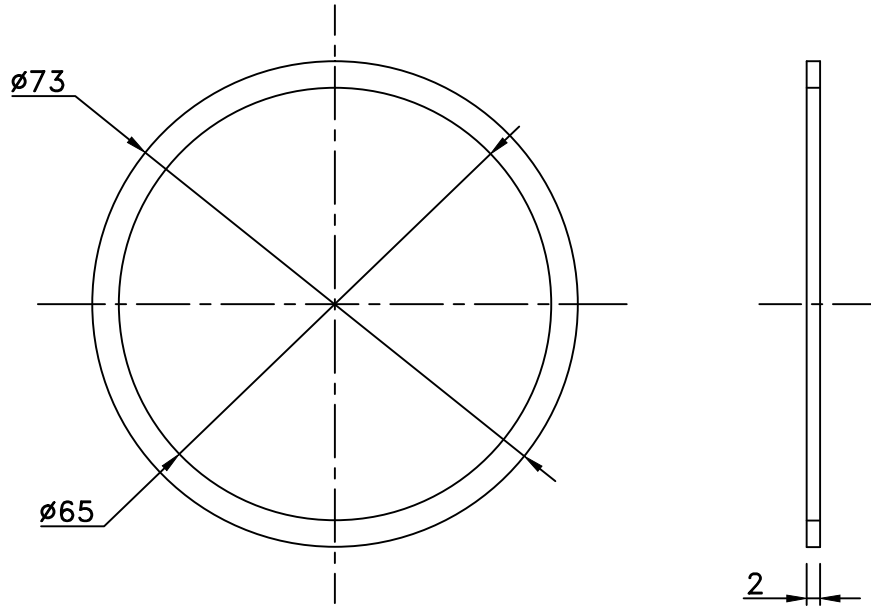
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.		STATUS:
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

UNCONTROLLED



NOTE: REMOVE SHARP EDGES AND BURRS

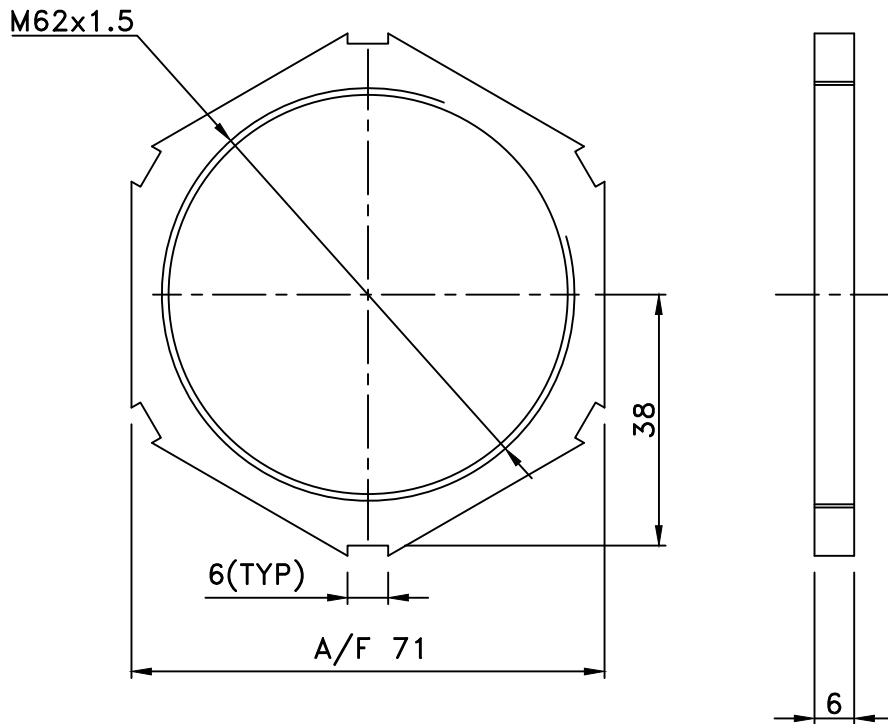
N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL	SURFACE ROUGHNESS
<div>NOTE: REMOVE SHARP EDGES AND BURRS</div>																											
												73x73x2 THK AL.SHEET				Gr.52000 condition'O' to IS:737-2008											
SL.No.		QTY		PART / STOCK No.				DESCRIPTION				SIZE				COMPANY STD./I.S				Wt. (Kg)							
MATERIAL																											
								PRODUCT				MUMBAI METRO CARS L2&L7															
								REF DRG																			
								MATERIAL																			
								HEAT TREAT.				APPD				VS				14.11.19							
								SURFACE TREAT.				REVD															
								TITLE				CHKD				SNH				14.11.19							
								PLAIN WASHER-63C				DRWN				VISHNU				14.11.19							
												SCALE				SHEET		Wt.(Kg)									
														OF		0											
												BEML LIMITED				DRG No.				ALT							
																525-56219											
ALT.NO.		ECN NO/CHANGES				DATE		BY		CHKD		APPD															

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM		
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96									

UNCONTROLLED



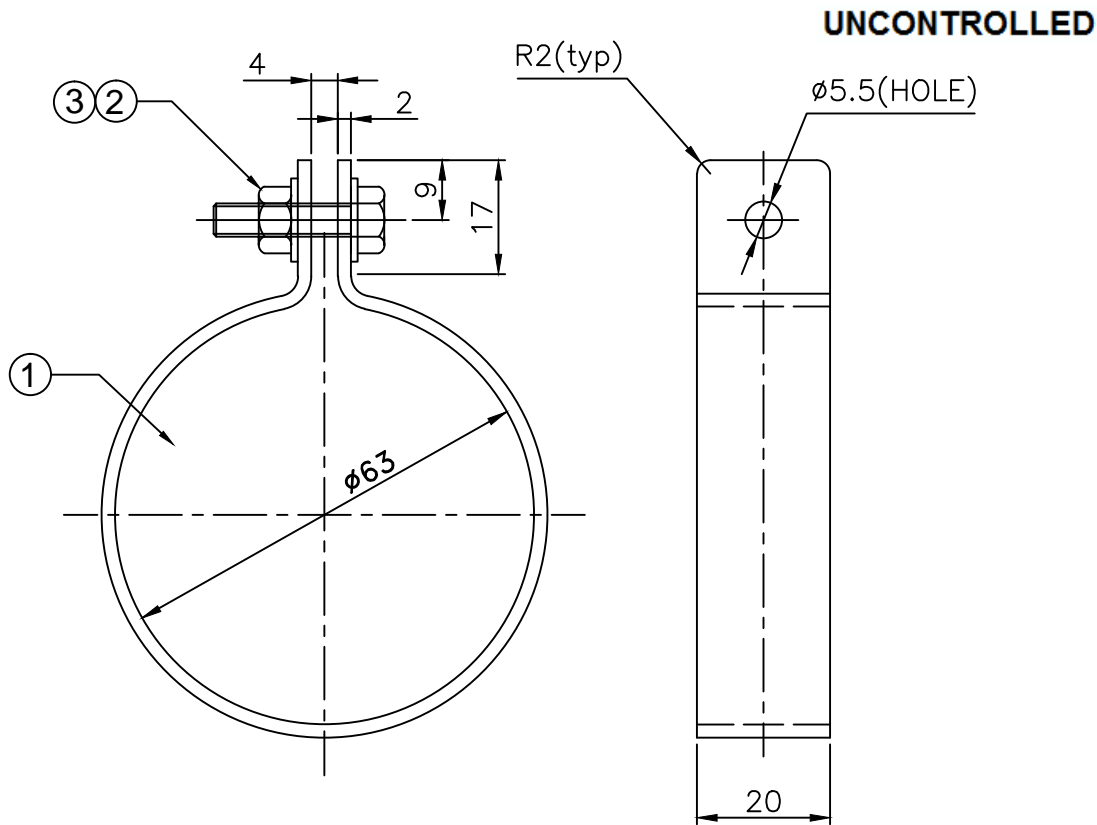
NOTE: REMOVE SHARP EDGES AND BURRS

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NOTE: REMOVE SHARP EDGES AND BURRS																																	
												69x59x6 THK AL. PLATE								Gr.52000 condition 'O' to IS:737-2008													
SL.No.		QTY		PART / STOCK No.								DESCRIPTION								SIZE				COMPANY STD./I.S								Wt. (Kg)	
MATERIAL																																	
N8		N9		N10		N11		N12																									
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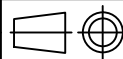



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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM		
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96									















NOTE: REMOVE ALL SHARP EDGES & DEBURR.

3	1	RFN5850547	HEX HD NUT WITH FLANGE M5 TO ISO:4161-83 / MATL-ISO:3506,Gr-A2-70,SS												
2	1	RFB3850520	HEX HEAD FLANGE BOLT FULL THREAD M5x20 TO ISO : 4162-90 / MATL : IS-1367(P-14) Gr-A2-70, SS WITH NYLOK BLUE PATCH PRE APPLIED ADHESIVE												
1			CLAMP					238x20x2 thk		Gr.52000 condition 'O' to IS:737-2008		O' to			
SL.No.	QTY	PART / STOCK No.			DESCRIPTION					SIZE		COMPANY STD./I.S		Wt. (Kg)	
													MATERIAL		
						PRODUCT	MUMBAI METRO CARS L2&L7								
						REF DRG									
						MATERIAL									
						HEAT TREAT.						APPD	VS		14.11.19
						SURFACE TREAT.						REVD			
						TITLE						CHKD	SNH		14.11.19
						EARTH CLAMP-63C					DRWN	VISHNU		14.11.19	
											SCALE		SHEET	Wt.(Kg)	
													OF	0	
						 BEM LIMITED <small>NEW FRONTIERS, NEW DREAMS</small>					DRG No.		525-56222		ALT
											ALT				
ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD								



BEML LIMITED

525-56222

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												



BEML LIMITED
NEW FRONTIERS. NEW DREAMS.

A4